

UNITED STATES PATENT AND TRADEMARK OFFICE
CERTIFICATE OF CORRECTION

PATENT NO. : 7,028,404 B1
DATED : April 18, 2006
INVENTOR(S) : Jason A. Poirier and Richard A. Marando

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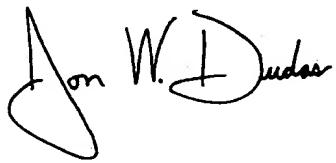
It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

Column 8.

Line 48, after "workpiece" insert -- or from the lower end of the workpiece --.

Signed and Sealed this

Thirteenth Day of June, 2006



JON W. DUDAS
Director of the United States Patent and Trademark Office